

Date: Tuesday, 11/11/2008 12:45:25 PM  
User: Julie Dawson

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT SKID RH 206L1,L3,L4&407  
Job Number : 43311  
Estimate Number : 10328  
P.O. Number :  
This Issue : 11/11/2008 S.O. No. :  
Prsht Rev. : NC Part Number : D206642512  
First Issue : / / Type : SKIDTUBES Drawing Number : N/A  
Previous Run : 43310 Project Number : N/A  
Drawing Revision : L  
Material :  
Due Date : 28/11/2008 Qty: 1 Um: Each  
Written By :  
Checked & Approved By : JUD 08.11.11  
Comment : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM  
Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM  
est rev D 07.06.06 added K642-512 EC  
Est Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



*for JUD 08.12.08*



Comment: DOCUMENT CONTROL ECN 08-565 Added  
Photocopy bluefile and create labels per PPP D206-642-512 CHG003

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0 43311A FLOAT SKIDTUBE ASSEMBLY



Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY  
1 x D206-642-541 Batch *13311A* *SD*

4.0 K642 512 saddle kit 642-511



*1340259*



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
saddle kit 642-512

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*B43311A*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(X)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-512

Location: 73

Rev D

8/12/23

SD

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/24 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries